

Reference			
No.	Description	Q'ty	Part No.
1	Bolt	6	684310
2	Plain Washer	24	631329
3	Spring Lock Washer	18	681300
4	Nut	18	628012
5	O-ring	8	643027
6	Valve Stopper	4	771632
7	Flat Valve	4	771340
8	Valve Seat	4	771633
9	Out Chamber	2	780120
10	Manifold	2	780051
11	Ball Valve	1	683055
13	Bolt	4	621153
14	Base	2	771635
16	Body Assembly*		
18	Cushion	4	770551

Repair Kits			
K15-VS-1 Liquid Side Kit includes the following:			
5	O-ring	8	643027
7	Flat Valve	4	771340
16-1	Diaphragm	2	771972
K15-AM Air Motor Kit includes the following:			
16-2	O-ring	2	640144
16-3	O-ring	2	640020
16-4	Packing	2	684284
16-13	Gasket	1	771347
16-15	Cushion	2	771342
16-17	Cushion	2	771483
16-18-*1	O-ring (Sleeve O.D.)	6	683123
16-19 seal	Seal Ring	5	771484
16-21	O-ring	1	640022
16-23	O-ring	1	640002

Body Assembly			
16-1	Diaphragm	2	771972
16-2	O-ring	2	640144
16-3	O-ring	2	640020
16-4	Packing	2	684284
16-5	Guide	1	771337
16-6	Center Rod	1	710578
16-7	Bushing	2	771336
16-8	O-ring	0	N/A
16-9	Center Disk	2	771631
16-12	Body A	1	780029
16-13	Gasket	1	771347
16-14	Body B	1	780030
16-15	Cushion	2	771342
16-16	Center Disk	2	771344
16-17	Cushion	1	771483
16-18	Sleeve Assembly	1	804249
16-18-*1	O-ring (Sleeve O.D.)	6	683123
16-19	C Spool Valve Assy.	1	802835
16-19-seal	Seal Ring	5	771484
16-20	Cap	1	771695
16-21	O-ring	1	640022
16-22	Reset Button	1	771350
16-23	O-ring	1	640002
16-24	Mesh	2	771589
16-25	Silencer	1	771465
16-26	Valve Guide Assy.	2	832141
16-28	Spring	2	710577
16-29	Spring Pin	2	632752

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