

EXPLODED VIEW & PARTS LISTING

Air Operated Double Diaphragm Pump

Model: NDP-25BPW-PP FLG
Model # 854112-W



To Purchase:

☎ 800-990-7867

✉ sales@yamadapump.com

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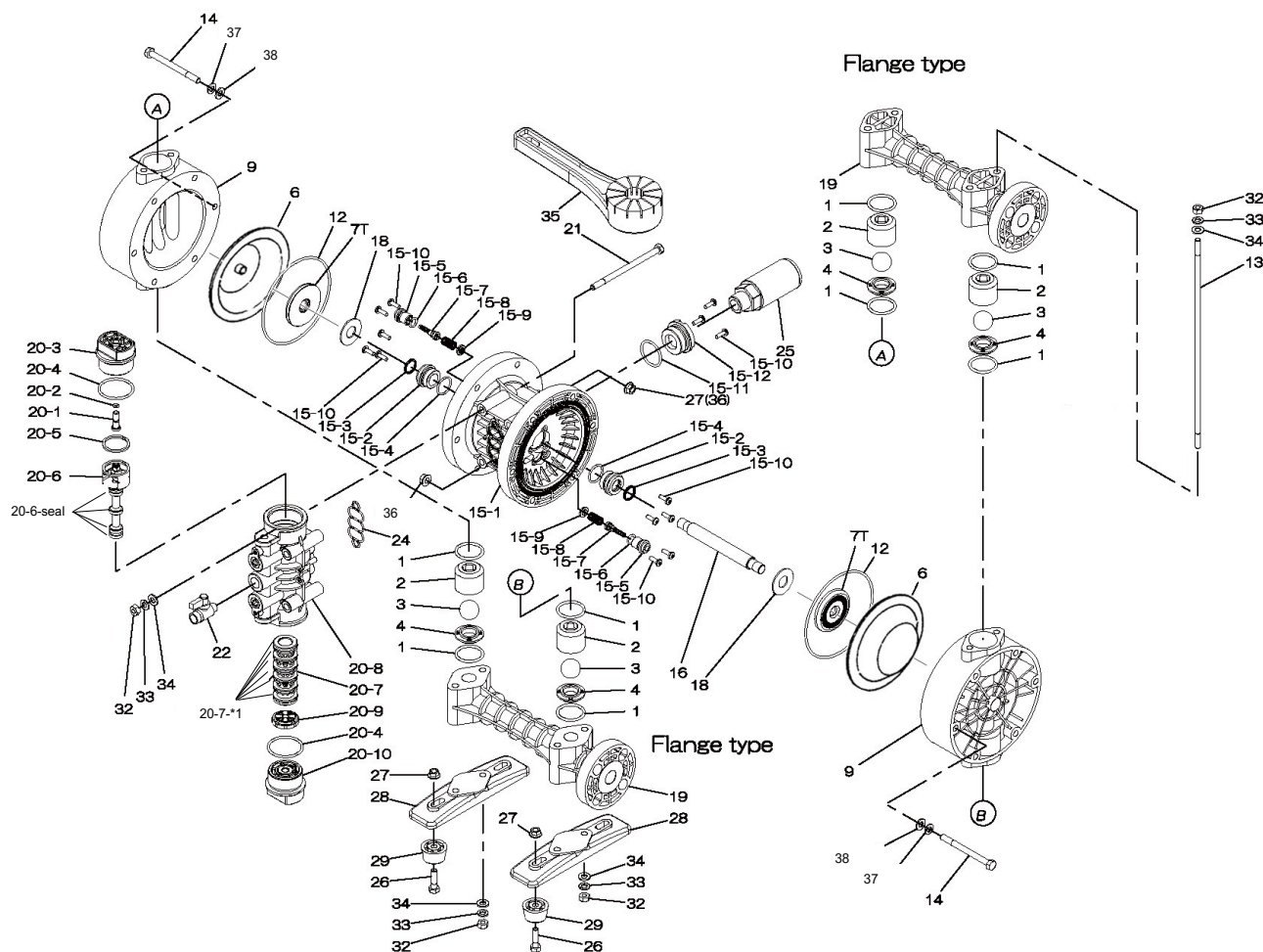
More Information:

▶ YouTube: [@yamadapump](#)

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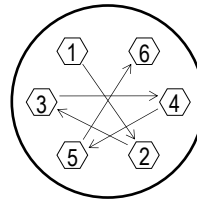
Trial Program



Air Operated Double Diaphragm Pump

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	643042	O-RING	8
2	771231	BALL GUIDE	4
3	770691	BALL	4
4	780138	VALVE SEAT	4
6	832584	DIAPHRAGM	2
7T	772620	CENTER DISK	2
9	780135	OUT CHAMBER	2
12	640154	O-RING	2
13	710207	TIE ROD	4
14	683541	BOLT	12
15	804604	BODY ASSY.	1
15-1	772929	BODY	1
15-2	780326	THROAT BEARING	2
15-3	685414	V-PACKING	2
15-4	685276	O-RING	2
15-5	772932	PILOT VALVE SEAT	2
15-6	640009	O-RING	2
15-7	802360	PILOT VALVE ASSY.	2
15-8	708666	SPRING	2
15-9	772948	SPRING SEAT	2
15-10	686030	TAPPING SCREW	13
15-11	640132	O-RING	1
15-12	772933	BUSHING	1
16	714812	CENTER ROD	1
18	771054	CUSHION	2
19	780210	MANIFOLD FLG	2
20	804608	VALVE BODY ASSY.	1
20-1	772991	RESET BUTTON	1
20-2	640002	O-RING	1
20-3	772946	CAP A	1
20-4	640043	O-RING	2
20-5	771241	PACKING	1
20-6	802400	C-SPOOL ASSY.	1
20-6 seal	771053	SEAL RING	5
20-7	804609	SLEEVE ASSY.	1
20-7-*1	686029	O-RING	6
20-8	832903	VALVE BODY	1
20-9	771914	CUSHION	1
20-10	772947	CAP B	1
21	686031	BOLT	4
22	686970	BALL VALVE	1
24	772848	GASKET	1

25	804697	MUFFLER	1
26	621153	BOLT	4
27	686032	NUT W/FLANGE	4
28	771235	BASE	2
29	770551	FOOT RUBBER	4
32	687229	NUT	12
33	681300	SPRING WASHER	12
34	631329	FLAT WASHER	12
35	771244	TOOL	2
36	686033	NUT W/FLANGE	12
37	680257	SPRING WASHER	12
38	631330	FLAT WASHER	12
KIT	K25-PW-PP	LIQUID SIDE KIT	
KIT	K225-AP	AIR MOTOR KIT	


[CLICK HERE FOR TORQUE](#)
**General Tools:**

- Socket wrenches - 10mm, 12mm, 13mm, 17mm, 22mm
- Hexagonal box wrench - 5mm
- Open-end wrenches - 12mm, 13mm, 22mm
- Adjustable angle wrenches
- Phillips head screw driver

Special Tools:

- Disk remover (771244) (included)
- Sleeve remover (713148) (sold separately)

Miscellaneous:

- Urea grease grade (NLGI) No. 2 for Center Rod (Ref#16)

[CLICK HERE FOR MAINTENANCE MANUAL](#)
Customer Notes

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____