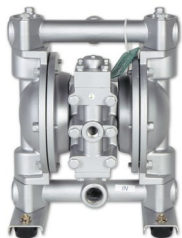
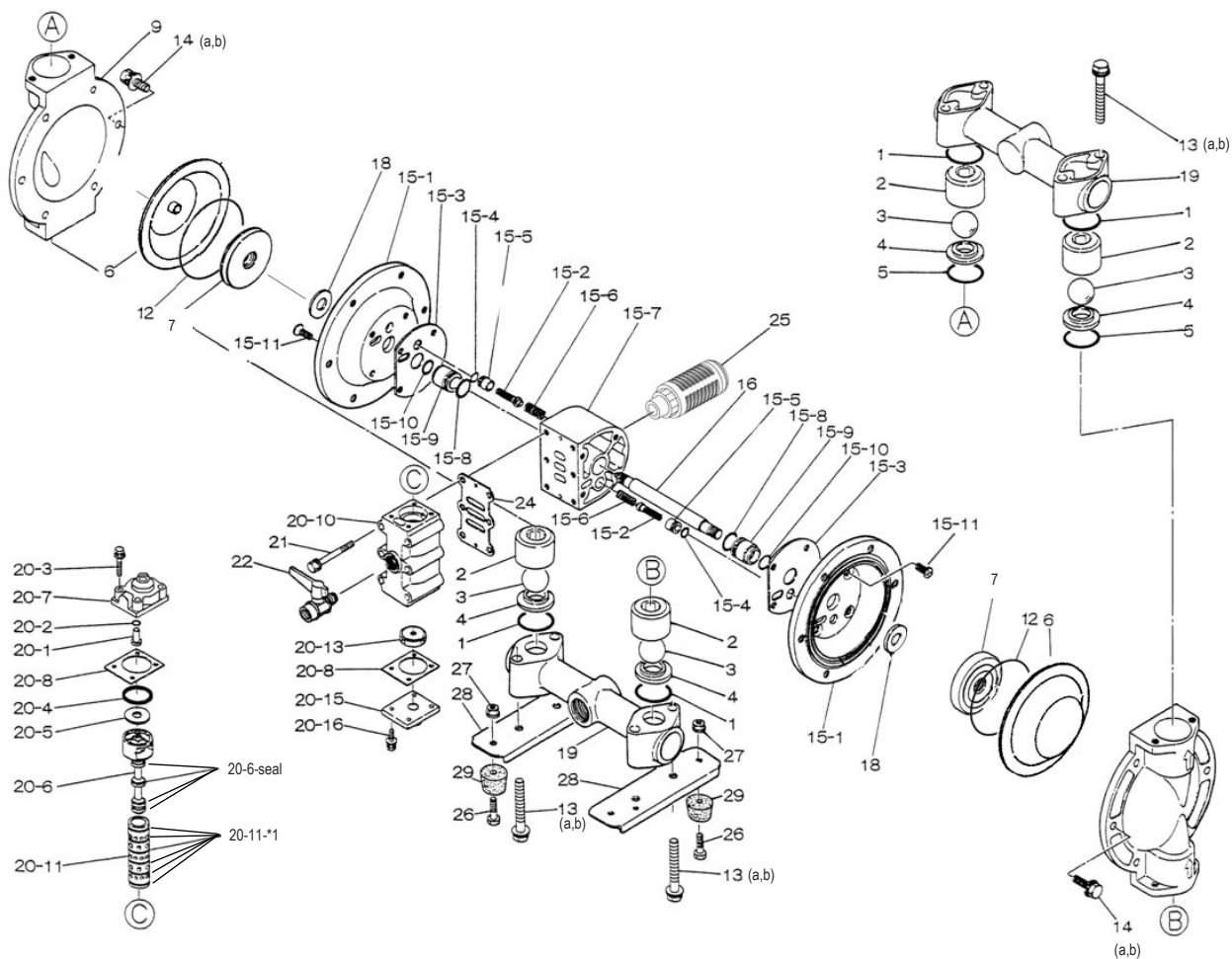


Air Operated Double Diaphragm Pump



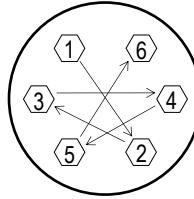
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Air Operated Double Diaphragm Pump

REF. No.	PART No.	DESCRIPTION	QTY.
1	643036	O-RING	4
2	711701	BALL GUIDE	4
3	770736	BALL	4
4	717447	VALVE SEAT	4
5	771131	O-RING	2
6	832549	DIAPHRAGM	2
7	772562	CENTER DISK	2
9	711693	OUT CHAMBER	2
12	640151	O-RING	2
13a	621159	BOLT	8
13b	631936	WAVE WASHER	8
14a	621151	BOLT	12
14b	631936	WAVE WASHER	12
15	804878	BODY ASSY.	1
15-1	715937	AIR CHAMBER	2
15-2	802360	PILOT VALVE ASSY.	2
15-3	771057	GASKET	2
15-4	640009	O-RING	2
15-5	771945	VALVE SEAT	2
15-6	708666	SPRING	2
15-7	709812	BODY	1
15-8	685276	O-RING	2
15-9	780324	THROAT BEARING	2
15-10	685414	PACKING	2
15-11	682486	FLAT HEAD BOLT	8
16	714674	CENTER ROD	1
18	771054	CUSHION	2
19	831270	MANIFOLD	2
20	802362	VALVE BODY ASSY.	1
20-1	709161	RESET BUTTON	1
20-2	640005	O-RING	1
20-3	682704	BOLT	4
20-4	771241	PACKING	1
20-5	715961	PLAIN WASHER	1
20-6	802400	C SPOOL VALVE ASSY.	1
20-6-seal	771053	SEAL RING	5
20-7	710221	CAP A	1
20-8	771240	GASKET	2
20-10	711639	VALVE BODY	1
20-11	803931	SLEEVE ASSY.	1
20-11-*1	771080	O-RING	6
20-13	771914	CUSHION	1
20-15	709305	CAP B	1
20-16	682262	BOLT	4
21	682265	BOLT	6
22	686968	BALL VALVE	1
24	771056	GASKET	1
25	804697	SILENCER	1
26	611148	BOLT	4
27	682276	NUT WITH FLANGE	4
28	709157	PUMP BASE	2
29	770551	RUBBER FOOT	4
KIT	K20-MW-1	LIQUID SIDE KIT	
KIT	K225-AM	AIR MOTOR KIT	


[CLICK HERE FOR TORQUE](#)
**General Tools:**

- Socket wrenches - 10mm, 12mm, 13mm, 17mm, 22mm
- Hexagonal box wrench - 5mm
- Open-end wrenches - 22mm

Special Tools (sold separately):

- Sleeve remover (713148)

Miscellaneous:

- Urea grease grade (NLGI) No. 2 for Center Rod (Ref#16)
- Lubricants equivalent to (Loctite Anti-Seize 767)

[CLICK HERE FOR MAINTENANCE MANUAL](#)
Customer Notes

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____