Air Operated Double Diaphragm Pump

Tightening torque for center rod and out chambers.
- Center Rod: 177 in-lbf (20 N-m)
- Out Chambers: 89 in-lbf (10 N-m)

Tightening torque for manifold retainer bolts.
- G15PT: 89 in-lbf (10 N-m)

General Tools:
- Socket wrench - 10mm, 12mm
- Hexagonal box wrenches - 5mm
- Open-end wrench - 12mm, 22mm
- Phillips head screw driver
- Pliers

Miscellaneous:
- Assembly Oil—turbine oil none additional class 1 (equivalent to ISO VG32 grade)
- Urea grease grade (NLGI) No. 2
- Thread locking agent (equivalent to LOCTITE® 243)

Customer Notes

Model #: ______________________
Description: ____________________
Serial #: ________________________
Date Installed: ___________________
Department Location: _______________
Tag/Project: ______________________

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