EXPLODED VIEW & PARTS LISTING

Air Operated Double Diaphragm Pump

Model: G15AT
Part # 854701

Tightening torque for center rod and out chambers.
- Center Rod: 160 in-lbf (18 N·m)
- Out Chambers: 105 in-lbf (12 N·m)

Tightening torque for manifold retainer bolts.
- G15AT: 160 in-lbf (18 N·m)

General Tools:
- Socket wrench - 10mm, 13mm, 17mm
- Hexagonal box wrenches - 5mm
- Open-end wrench - 10mm, 13mm, 17mm

Special Tools:
- Cap & disc remover (771132) used to remove cap
- Sleeve remover (713148) used to remove sleeve

Miscellaneous:
- Assembly Oil - turbine oil none additional class 1 (equivalent to ISO VG32 grade)
- Urea grease grade (NLGI) No. 2
- Thread locking agent (equivalent to LOCTITE® 222)

Customer Notes

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