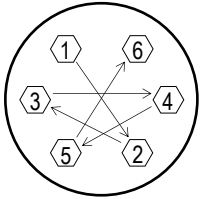






Air Operated Double Diaphragm Pump



**Tightening torque for center rod and out chambers.**

Center Rod	122 in-lbf {14 N-m}
Out Chambers	105 in-lbf {12 N-m}

**Tightening torque for manifold retainer bolts.**

BSC/H/N/S/T	105 in-lbf {12 N-m}
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**General Tools:**

- Socket wrench - 13mm
- Hexagonal box wrenches - 5mm, 6mm
- Snap ring pliers 12-25mm

**Miscellaneous:**

- Assembly Oil - turbine oil class 1RGCLLYHV (equivalent to IS2 VGA32 grade)
- Nuts - M8 x 1.25
- Urea grease grade (NLGI) No. 2

**Customer Notes**

Model #: \_\_\_\_\_  
 Description: \_\_\_\_\_  
 Serial #: \_\_\_\_\_  
 Date Installed: \_\_\_\_\_  
 Department Location: \_\_\_\_\_  
 Tag/Project: \_\_\_\_\_