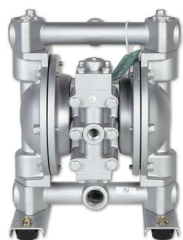


Air Operated Double Diaphragm Pump

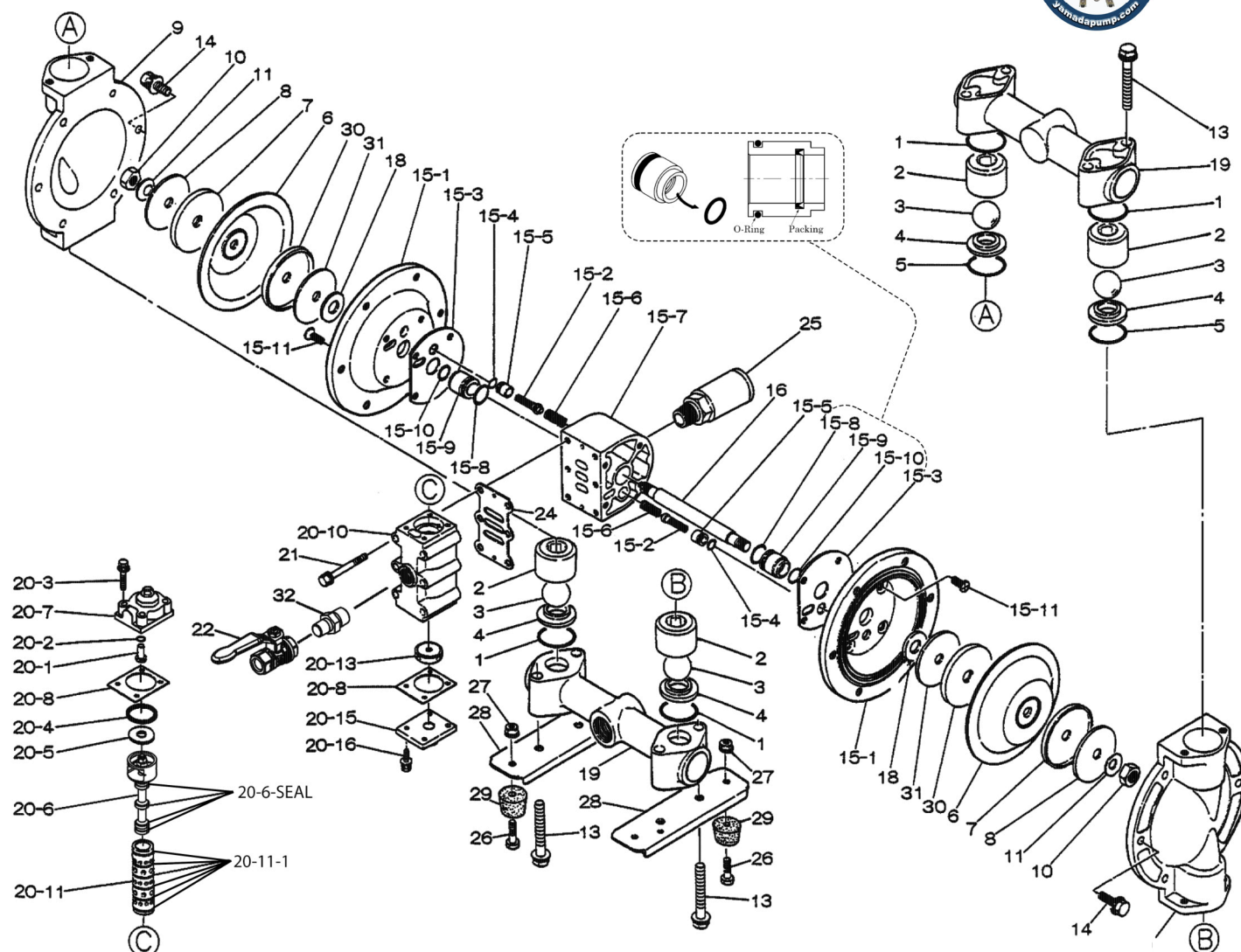


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Note: starting serial # 487505

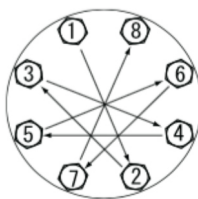
Trial Program



Air Operated Double Diaphragm Pump

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	640044	O-RING	4
2	711702	VALVE STOPPER	4
3	770581	BALL	4
4	717448	VALVE SEAT	4
5	640134	O-RING	2
6	772962	DIAPHRAGM	2
7	709151	CENTER DISK (LIQUID SIDE)	2
8	709150	PLAIN WASHER (LIQUID SIDE)	2
9	711687	OUT CHAMBER	2
10	682263	NUT	2
11	682730	CONED DISK SPRING	2
12	640154	O RING	2
13	682267	BOLT	8
14	682725	BOLT	12
15	802410	BODY ASSEMBLY	1
15-1	710276	AIR CHAMBER	2
15-2	802360	PILOT VALVE ASSEMBLY	2
15-3	771057	GASKET	2
15-4	640009	O-RING	2
15-5	771945	VALVE SEAT	2
15-6	708666	SPRING	2
15-7	709812	BODY ASSEMBLY	1
15-8	685276	O-RING	2
15-9	772703	THROAT BEARING	2
15-10	685414	PACKING	2
15-11	682486	FLAT HEAD BOLT	8
16	709162	CENTER ROD	1
17	790911	NAME PLATE	1
18	771054	CUSHION	2
19	831281	MANIFOLD ASSEMBLY	2
20	802362	VALVE BODY ASSEMBLY	1
20-1	709161	RESET BUTTON	1
20-2	640005	O-RING	1
20-3	682704	BOLT	4
20-4	771241	PACKING	1
20-5	710270	PLAIN WASHER	1
20-6	802400	C SPOOL VALVE ASSEMBLY	1
20-6 seal	771053	SEAL RING	5
20-7	710221	CAP	1
20-8	771240	GASKET	2
20-10	711639	VALVE BODY	1
20-11	803931	SLEEVE ASSEMBLY	1
20-11-*1	771080	O-RING	6
20-13	771914	CUSHION	1
20-15	709305	CAP	1
20-16	682262	BOLT	4

21	682265	BOLT	6
22	686970	BALL VALVE	1
24	771056	GASKET	1
25	611148	SILENCER	1
26	682276	BOLT	4
27	709156	NUT WITH FLANGE	4
28	709156	PUMP BASE	2
29	770551	CUSHION	4
30	716258	CENTER DISK (AIR SIDE)	2
31	716259	WASHER (AIR SIDE)	2
KIT	K25-MN-1	LIQUID END KIT	
KIT	K225-AM	AIR MOTOR KIT	


[CLICK HERE FOR TORQUE](#)
**General Tools:**

- Socket wrenches - 10mm, 12mm, 13mm, 17mm, 22mm
- Hexagonal box wrench - 5mm
- Open-end wrenches - 22mm

Special Tools:

- Sleeve remover (713148) (sold separately)

Miscellaneous:

- Nuts - M14 x 1.5
- Urea grease grade (NLGI) No. 2 for Center Rod (Ref#7)
- Lubricants equivalent to Loctite Anti-Seize 767)

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**Customer Notes**

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____