

| Reference | | | |
|-----------|---------------------|------|----------|
| No. | Description | Q'ty | Part No. |
| 1 | O-ring | 4 | 684119 |
| 2 | Valve Stopper | 4 | 780141 |
| 3 | Ball | 4 | 770590 |
| 4 | Valve Seat | 4 | 780139 |
| 6 | Diaphragm | 2 | 772963 |
| 7 | Center Disk | 2 | 716258 |
| 8 | Plain Washer | 2 | 716259 |
| 9 | Out Chamber | 2 | 780136 |
| 12 | O-ring | 2 | 640154 |
| 13 | Tie Rod | 4 | 710207 |
| 14 | Bolt | 12 | 683541 |
| 15 | Body Assembly | 1 | 804604 |
| 16 | Center Rod | 1 | 710271 |
| 18 | Cushion | 2 | 771054 |
| 19 | Manifold - NPT | 2 | 780057 |
| 19 | Manifold - Flange | 2 | 780212 |
| 20 | Valve Body Assembly | 1 | 804608 |
| 21 | Bolt | 4 | 686031 |
| 22 | Ball Valve | 1 | 682772 |
| 24 | Gasket | 1 | 772848 |
| 25 | Silencer | 1 | 804697 |
| 26 | Bolt | 4 | 621153 |
| 27 | Nut with Flange | 4 | 686032 |
| 28 | Pump Base | 2 | 771749 |
| 29 | Cushion | 4 | 770551 |
| 30 | Center Disk | 2 | 780127 |
| 32 | Nut | 12 | 683635 |
| 33 | Spring Lock Washer | 12 | 681300 |
| 34 | Plain Washer | 12 | 631329 |
| 35 | Accessory Tool | 2 | 771244 |
| 36 | Nut with Flange | 12 | 686033 |
| 37 | Spring Lock Washer | 12 | 680257 |
| 38 | Plain Washer | 12 | 631330 |

| Repair Kits | | | |
|---|----------------------|---|--------|
| K25-VE-PP Liquid Side Repair Kit | | | |
| 1 | O-ring | 8 | 684119 |
| 3 | Ball | 4 | 770590 |
| 6 | Diaphragm | 2 | 772963 |
| K225-AP Air Side Repair Kit | | | |
| 18 | Cushion | 2 | 771054 |
| 15-2 | Throat Bearing | 2 | 772931 |
| 15-3 | Packing | 2 | 685414 |
| 15-4 | O-ring | 2 | 685276 |
| 15-5 | Valve Seat | 2 | 772932 |
| 15-6 | O-ring | 2 | 640009 |
| 15-7 | Pilot Valve Assembly | 2 | 802360 |
| 15-8 | Spring | 2 | 708666 |
| 15-9 | Spring Seat | 2 | 772948 |
| 15-11 | O-ring | 1 | 640132 |
| 15-12 | Bushing | 1 | 772933 |
| 20-2 | O-ring | 1 | 640002 |
| 20-4 | O-ring | 2 | 640043 |
| 20-5 | Packing | 1 | 771241 |
| 20-6 seal | Seal Ring | 5 | 771053 |
| 20-7-*1 | O-ring | 6 | 686029 |
| 20-9 | Cushion | 1 | 771914 |

| Body Assembly - 804604 | | | |
|------------------------|----------------------|------|----------|
| Reference | | | |
| No. | Description | Q'ty | Part No. |
| 15-1 | Body | 1 | 772929 |
| 15-2 | Throat Bearing | 2 | 772931 |
| 15-3 | Packing | 2 | 685414 |
| 15-4 | O-ring | 2 | 685276 |
| 15-5 | Valve Seat | 2 | 772932 |
| 15-6 | O-ring | 2 | 640009 |
| 15-7 | Pilot Valve Assembly | 2 | 802360 |
| 15-8 | Spring | 2 | 708666 |
| 15-9 | Spring Seat | 2 | 772948 |
| 15-10 | Tapping Screw | 13 | 686030 |
| 15-11 | O-ring | 1 | 640132 |
| 15-12 | Bushing | 1 | 772933 |

| Valve Body Assembly - 804608 | | | |
|------------------------------|---------------------|------|----------|
| Reference | | | |
| No. | Description | Q'ty | Part No. |
| 20-1 | Rest Button | 1 | 772991 |
| 20-2 | O-ring | 1 | 640002 |
| 20-3 | Cap A | 1 | 772946 |
| 20-4 | O-ring | 2 | 640043 |
| 20-5 | Packing | 1 | 771241 |
| 20-6 | C Spool Valve Assy. | 1 | 802400 |
| 20-6 seal | Seal Ring | 5 | 771053 |
| 20-7 | Sleeve Assembly | 1 | 804609 |
| 20-7-*1 | O-ring | 6 | 686029 |
| 20-8 | Valve Body Assembly | 1 | 832903 |
| 20-9 | Cushion | 1 | 771914 |
| 20-10 | Cap B | 1 | 772947 |

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