



Yamada America, Inc.
955 East Algonquin Rd
Arlington Heights, IL 60005
Phone: 847.631.9200
Fax: 847.631.9273
www.yamadapump.com

Model: DP-15BPS
Part # 853724



No.	Description	Q'ty	Part No.
1	Nut	12	628012
2	Spring Lock Washer	24	681300
3	Plain Washer	24	631329
4	O-ring	8	684115
5	Valve Stopper	4	771806
6	Ball	4	771979
7	Valve Seat	4	780162
9	Center Disk	2	770968
13	Center Disk	2	708770
14	Sleeve	1	714678
15	O-ring	4	684900
16	Base	2	771352
17	Cushion	4	770551
19	Manifold	2	780190
20	Body	1	715107
21	Retaining Ring R Type	2	630807
22	Packing	4	684284
23	O-ring	2	640131
24	Spacer	1	772651
25	Center Rod Assembly	1	801785
26	Guide Bushing	2	772619
27	Diaphragm	2	771972
28	Out Chamber	2	780119
29	Spring Lock Washer	2	681855
33	Valve Body Assembly	1	804505
33-1	Push Rod	1	706798
33-2	Reinforcement Plate A	1	710587
33-3	Cap	1	771357
33-4	Spool Valve Case	1	710853
33-5	Spool Valve Assembly	1	801404
33-6	Cap	1	771356
33-7	Reinforcement Plate B	1	710636
33-8	Spring Lock Washer	4	681855
33-9	Hexagon Socket Head Bolt	4	682943
34	Hexagon Socket Head Bolt	2	682918
36	Ball Valve	1	683055
41	Bolt	4	621153
44	Gasket	1	771358
45	Bolt	12	621160
46	Silencer	1	682520

Repair Kits			
K15-PS-B Liquid Side Kit includes the following:			
4	O-ring	8	684115
6	Ball	4	771979
27	Diaphragm	2	771972
K115-AM Air Side Kit includes the following:			
15	O-ring	4	684900
22	Packing	4	684284
23	O-ring	2	640131
33-5	Spool Valve Assembly	1	801404
44	Gasket	1	771358

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